

## FREQUENCY INVERTERS

■  
Product Range  
and  
Technical Specification



## MULTI - PURPOSE VECTOR CONTROLLED FREQUENCY INVERTER WITH TWO DRIVE MODES

### Product Range

| Model           | Input voltage (V)                | Rated output power (kW)* | Output current (A) | Input current (A) | Overload capacity (60 sec) (A) | Applicable motor (kW) |
|-----------------|----------------------------------|--------------------------|--------------------|-------------------|--------------------------------|-----------------------|
| ADV 1.50 M420-M | 3 phase<br>380V<br>(-15...+20 %) | 1.5/0.75                 | 3.8/2.1            | 5/3.4             | 4.94/3.78                      | 1.5/0.75              |
| ADV 2.20 M420-M |                                  | 2.2/1.5                  | 5.1/3.8            | 5.8/5             | 6.63/6.84                      | 2.2/1.5               |
| ADV 4.00 M420-M |                                  | 4/2.2                    | 9/5.1              | 10.5/5.8          | 11.7/9.18                      | 4/2.2                 |
| ADV 5.50 M420-M |                                  | 5.5/4                    | 13/9               | 14.6/10.5         | 16.9/16.2                      | 5.5/4                 |
| ADV 7.50 M420-M |                                  | 7.5/5.5                  | 17/13              | 20.5/14.6         | 22.1/23.4                      | 7.5/5.5               |
| ADV 11.0 M420-M |                                  | 11/7.5                   | 25/20              | 26/22             | 32.5/36                        | 11/7.5                |
| ADV 15.0 M420-M |                                  | 15/11                    | 32/25              | 35/26             | 41.6/45                        | 15/11                 |
| ADV 18.5 M420-M |                                  | 18.5/15                  | 37/32              | 38.5/35           | 48.1/57.6                      | 18.5/15               |
| ADV 22.0 M420-M |                                  | 22/18.5                  | 45/37              | 46.5/38.5         | 58.5/66.6                      | 22/18.5               |
| ADV 30.0 M420-M |                                  | 30/22                    | 60/45              | 62/46.5           | 78/81                          | 30/22                 |
| ADV 37.0 M420-M |                                  | 37/30                    | 75/60              | 76/62             | 97.5/108                       | 37/30                 |
| ADV 45.0 M420-M |                                  | 45/37                    | 90/75              | 92/76             | 117/135                        | 45/37                 |
| ADV 55.0 M420-M |                                  | 55/45                    | 110/90             | 113/92            | 143/162                        | 55/45                 |
| ADV 75.0 M420-M |                                  | 75/55                    | 152/110            | 157/113           | 197.6/198                      | 75/55                 |
| ADV 90.0 M420-M |                                  | 90/75                    | 176/152            | 180/157           | 228.8/273.6                    | 90/75                 |
| ADV 110 M420-M  |                                  | 110/90                   | 210/176            | 214/180           | 273/316.8                      | 110/90                |
| ADV 132 M420-M  |                                  | 132/110                  | 253/210            | 256/214           | 328.9/378                      | 132/90                |
| ADV 160 M420-M  |                                  | 160/132                  | 304/253            | 307/256           | 395.2/455.4                    | 160/132               |
| ADV 185 M420-M  |                                  | 185/160                  | 340/304            | 345/307           | 442/547.2                      | 185/160               |
| ADV 200 M420-M  |                                  | 200/185                  | 380/340            | 385/345           | 494/612                        | 200/185               |
| ADV 220 M420-M  |                                  | 220/200                  | 426/380            | 430/385           | 553.8/684                      | 220/200               |
| ADV 250 M420-M  |                                  | 250/220                  | 465/426            | 468/430           | 604.5/766.8                    | 250/220               |
| ADV 280 M420-M  |                                  | 280/250                  | 520/465            | 525/468           | 676/837                        | 280/250               |
| ADV 315 M420-M  |                                  | 315/280                  | 585/520            | 590/525           | 760.5/936                      | 315/280               |
| ADV 355 M420-M  |                                  | 355/315                  | 650/585            | 665/590           | 845/1053                       | 355/315               |
| ADV 400 M420-M  |                                  | 400/355                  | 725/650            | 785/665           | 942.5/1170                     | 400/355               |
| ADV 450 M420-M  |                                  | 450/400                  | 820/725            | 883/785           | 1066/1305                      | 450/400               |
| ADV 500 M420-M  |                                  | 500/450                  | 900/820            | 920/883           | 1170/1476                      | 500/450               |
| ADV 550 M420-M  |                                  | 550/500                  | 1000/900           | 1020/920          | 1300/1620                      | 550/500               |
| ADV 630 M420-M  |                                  | 630/550                  | 1100/1000          | 1120/1020         | 1430/1800                      | 630/550               |

### Enhanced Control and Performance

- Starting torque: 180% at 0.5Hz (heavy duty mode); 120% at 0.5Hz (normal duty mode)
- Two methods of control: V/F curve control and vector control with open loop
- Precise speed control stability: open loop magnetic flux vector control  $\leq \pm 0.5\%$  (rated sync-speed)
- Improved speed control stability: open loop magnetic flux vector control  $\leq \pm 0.3$  (rated sync-speed)

\*normal duty/heavy duty

### Switchable Dual Rating Operation Mode: Normal Duty / Heavy Duty

This option allows user to selected and appropriate operating mode of frequency inverter that corresponds to load of induction motor. "Normal Duty" is an operation mode optimized for lighter type of loads such as pumping and ventilation applications. Overload capacity in "Normal Duty" mode is 150% for 3 sec and 130% for 60 sec. Capacity on continuous operation corresponds to inverter rated capacity. "Heavy Duty" mode is designed for heavy work applications. Capacity on continuous operation is one step down from inverter rated capacity. For this mode overload capacity is 180% for 3 sec and 150% for 60 sec.



### Various functions

Built-in Programmable Logic Controller  
PID Control Option  
Multi speed control with 16 step frequency selection

### Protection of environment

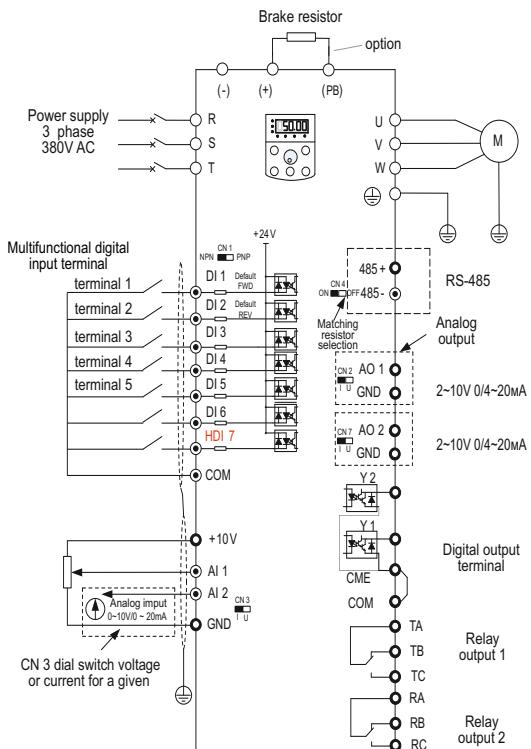
Environmentally oriented design  
Improved ecological characteristics

Specification

|                             |                                |  |
|-----------------------------|--------------------------------|--|
|                             | Items                          | M420 Series  |
|                             | Power range                    | M420: 1.50 kW ~ 630 kW (normal duty)<br>0.75 kW ~ 550 kW (heavy duty)                                |
| Power supply                | Rated voltage, frequency       | 380 V (3 phase) 50/60 Hz   |
|                             | Voltage range                  | -15%...+20% of rated voltage   |
| Control method              |                                | V/f control,<br>Vector flux control  |
| Basic function              | Maximum frequency              | 600.00 Hz  |
|                             | Input frequency resolution     | Digital setting: 0.01 Hz,<br>Analog setting: 0.1% of max output frequency                            |
|                             | Carrier frequency              | 1-15 kHz; the carrier frequency will be automatically adjusted according to the load characteristics |
|                             | Startup torque                 | 0.5 Hz/120% (normal duty)<br>0.5 Hz/180% (heavy duty)  |
|                             | Torque hoist                   | Automatic torque hoist,<br>Manual torque hoist 0.1~30.0%   |
|                             | Speed adjustment range         | 1:200 (open loop vector flux control)  |
|                             | Torque response                | ≤40 ms (open magnetic flux vector control)   |
|                             | Multi speed                    | 16 segments speed<br>(running via the simple PLC or control terminal)                                |
|                             | V/f curve                      | Linear V/f, Square V/f, Multi-point V/f  |
|                             | Speed-up and Speed-down curve  | Straight line or S curve speed-up and speed-down mode; two kinds of speed-up and speed-down time     |
|                             | Acceleration/deceleration time | 0.0~3000 sec   |
|                             | DC brake                       | DC brake frequency: 0.00~400.00 Hz,<br>Brake time: 0.0~36.0 sec,<br>Brake current value: 0.0~100.0%  |
|                             | Jog control                    | Jog frequency range: 0.00~50.00 Hz,<br>Jog speed-up/speed-down time: 0.0~3000.0 sec                  |
|                             | PID control                    | Built-in   |
| Input                       | RS-485 Interface               | Standard RS-485 communication function (MODBUS)  |
|                             | Auto voltage regulation (AVR)  | It can keep constant output voltage automatically in case of change of mains voltage                 |
| Output                      | Analog                         | 2  |
|                             | Digital                        | 5  |
| Protection/Warning function | Analog                         | 1  |
|                             | Digital                        | 1  |
|                             | Relay                          | 2  |
|                             | Overload                       | 150%, 3 sec (normal duty),<br>180%, 3 sec (heavy duty)   |
|                             | Over voltage                   | Yes  |
|                             | Under voltage                  | Yes  |
|                             | Other protections              | Overheat,<br>Short circuit,<br>Over current,<br>Phase loss protection (input/output), etc.           |
|                             | Ambient temperature            | 10 °C ... +40 °C (derated when used in ambient temperature of +40 °C...+50 °C )                      |
|                             | Ambient humidity               | Max. 95 % (non-condensing)   |
|                             | Altitude                       | Lower than 1000 m  |
|                             | Vibration                      | Max. 0.6 G   |
|                             | Protective                     | IP20   |

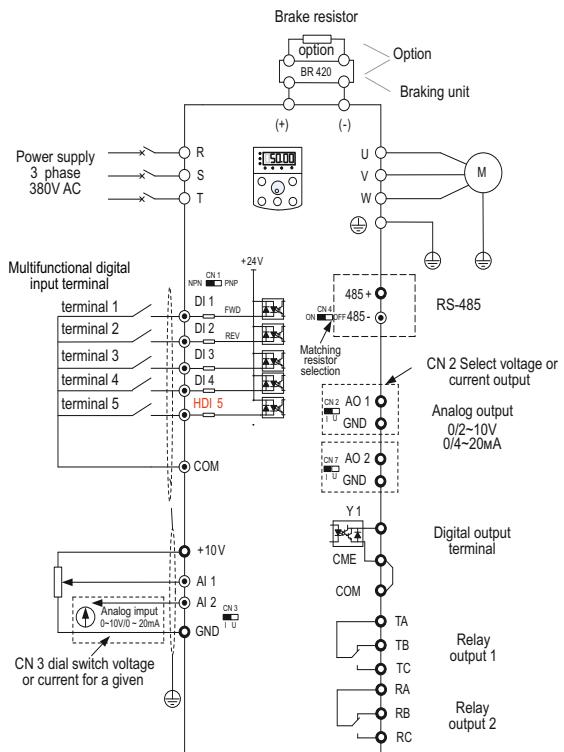
## Basis Wiring Diagram

ADV 1.5 M420-M - ADV 18.5 M420-M ➤



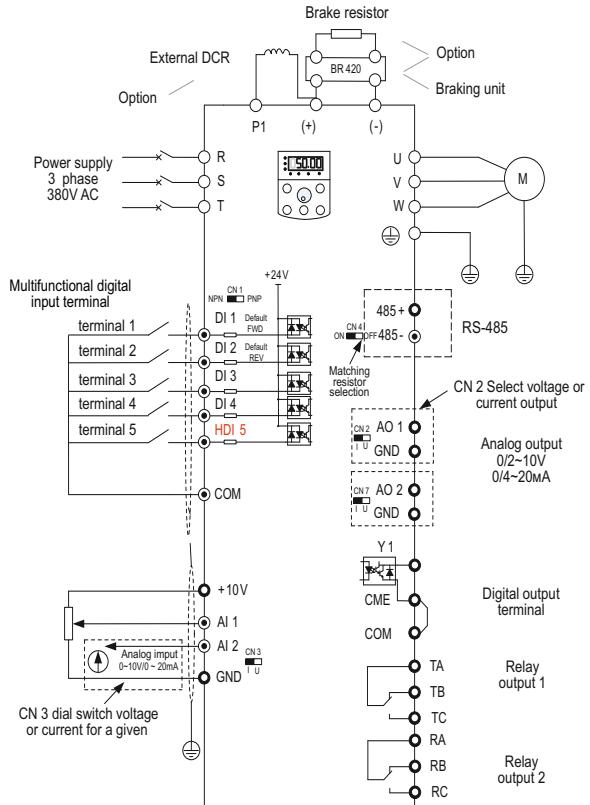
1.5kW ~ 18.5kW, 380V (3 phase)

ADV 22 M420-M - ADV 75 M420-M ➤



22kW ~ 75kW, 380V (3 phase)

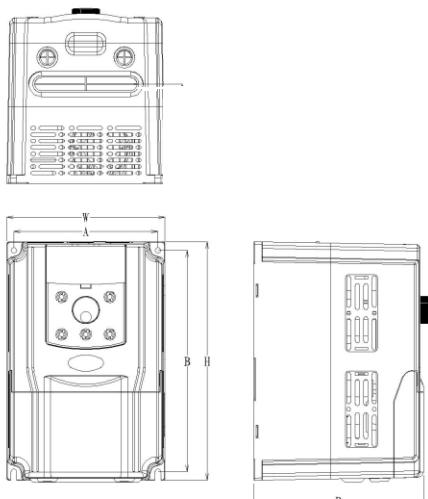
ADV 90 M420-M - ADV 630 M420-M ➤



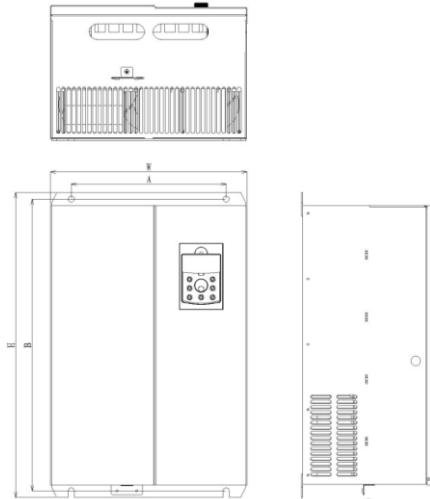
90kW ~ 630kW, 380V (3 phase)

## M420 series frequency inverter dimensions and mounting hole dimensions

Frequency inverter and mounting hole dimensions of 1.5kW - 7.5kW



Frequency inverter and mounting hole dimensions of 11kW - 630kW



### M420 series frequency inverter dimensions and mounting hole dimensions (mm)

| Model           | Mounting hole |        | Frequency inverter dimensions |        |       | Diameter of mounting hole (mm) |
|-----------------|---------------|--------|-------------------------------|--------|-------|--------------------------------|
|                 | A (mm)        | B (mm) | H (mm)                        | W (mm) | D(mm) |                                |
| ADV 1.50 M420-M |               |        |                               |        |       |                                |
| ADV 2.20 M420-M | 135           | 207    | 223                           | 148    | 159   | 5.4                            |
| ADV 4.00 M420-M |               |        |                               |        |       |                                |
| ADV 5.50 M420-M |               |        |                               |        |       |                                |
| ADV 7.50 M420-M | 150           | 226    | 238                           | 162    | 165   | 5.4                            |
| ADV 11.0 M420-M |               |        |                               |        |       |                                |
| ADV 15.0 M420-M | 160           | 326    | 340                           | 222    | 194   | 7                              |
| ADV 18.5 M420-M |               |        |                               |        |       |                                |
| ADV 22.0 M420-M | 200           | 460    | 485                           | 260    | 230   | 10                             |
| ADV 30.0 M420-M |               |        |                               |        |       |                                |
| ADV 37.0 M420-M |               |        |                               |        |       |                                |
| ADV 45.0 M420-M | 220           | 545    | 565                           | 330    | 252   | 10                             |
| ADV 55.0 M420-M |               |        |                               |        |       |                                |
| ADV 75.0 M420-M | 300           | 563    | 588                           | 380    | 266   | 12                             |
| ADV 90.0 M420-M |               |        |                               |        |       |                                |
| ADV 110 M420-M  | 320           | 635    | 660                           | 460    | 290   | 12                             |
| ADV 132 M420-M  |               |        |                               |        |       |                                |
| ADV 160 M420-M  | 340           | 845    | 875                           | 475    | 305   | 12                             |
| ADV 185 M420-M  |               |        |                               |        |       |                                |
| ADV 200 M420-M  | 380           | 1066   | 1100                          | 520    | 355   | 12                             |
| ADV 185 M420-M  |               |        |                               |        |       |                                |
| ADV 200 M420-M  | 370           | 855    | 890                           | 520    | 355   | 12                             |
| ADV 220 M420-M  |               |        |                               |        |       |                                |
| ADV 220 M420-M  | 500           | 1320   | 1360                          | 700    | 380   | 14                             |
| ADV 250 M420-M  |               |        |                               |        |       |                                |
| ADV 280 M420-M  | 500           | 1320   | 1360                          | 700    | 380   | 14                             |
| ADV 315 M420-M  |               |        |                               |        |       |                                |
| ADV 355 M420-M  |               |        |                               |        |       |                                |
| ADV 400 M420-M  | 750           | 1300   | 1350                          | 900    | 455   | 16                             |
| ADV 450 M420-M  |               |        |                               |        |       |                                |
| ADV 500 M420-M  | -             | -      | 1800                          | 1060   | 500   | -                              |
| ADV 550 M420-M  |               |        |                               |        |       |                                |
| ADV 630 M420-M  |               |        |                               |        |       |                                |

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